

OAK GRADING RULES **Kiln Dry**

Summarized from EU norm EN 975-1

Thickness 27 mm
Width 160 mm till 280 mm

Graded on two faces , sapwood free	
QF 1A/1b	1st & Bis 3 or 4 sides clear with allowance small knots ca 12 mm
QF 1b/2	Bis / 2 Healthy knots from 12 mm till 25 mm
QF 2/3	2 / 3 Heathy knots from 25 to 45 mm

Graded on best face	
QF 1-2 X	Elegant <i>"Excellent grade for solid flooring producers or toplayers"</i> Flat boards, no heart. No knots or small healthy knots till max 25 mm. Sapwood on the backface allowed.
QF 2/3 X	Character <i>"Selected boards for solid flooring or toplayers producer"</i> Knots between 25 to 45 mm. Allowance for some limited traces of sapwood on the edges but not full face sapwood.
QF 3/4 X	Rustic <i>"Cost effective boards"</i> Knots size from 45 till 80 mm. Heart one side and rift knots accepted. No worms holes, no brown oak. Limited sapwood
KERN	Heart <i>"Special for reclaim or aged flooring"</i> Boards with full heart in the middle.
QF5	Barn <i>"If you love bigger knots"</i> Unlimited knots size. Limited sapwood. For solid flooring production only.

Contact

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